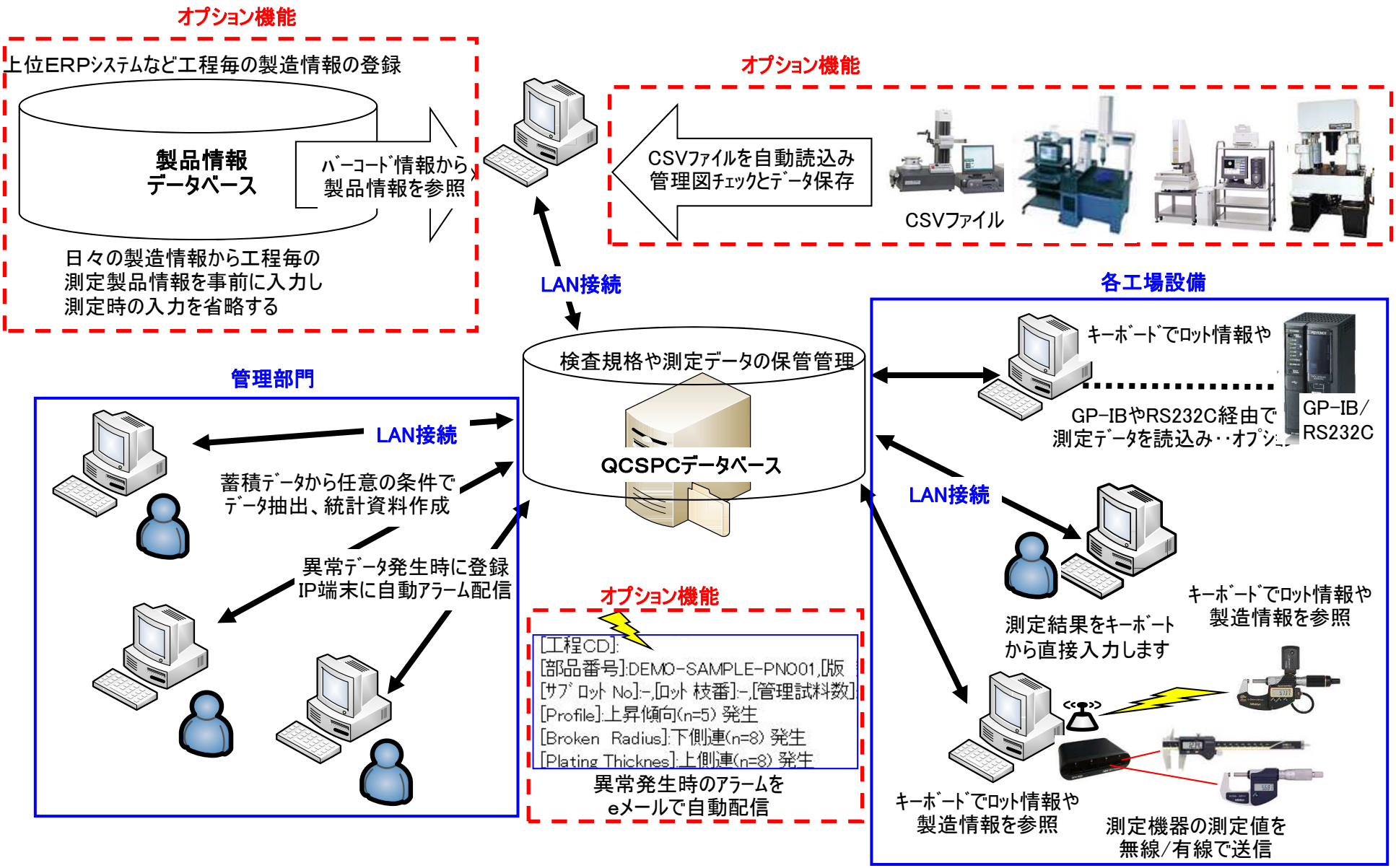◇QC＆SPCシステムのシステム構成例